






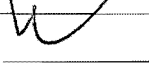


Ship March 21

Work Order ID 67136




Wednesday, March 09, 2011 10:38:37 AM

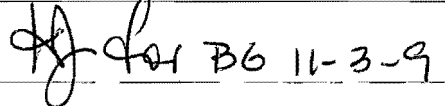
Item ID: D135-751-101 Accept  Setup Start 
Revision ID: Stop 
Item Name: Skidtube Extension
Start Date: 3/9/2011 Start Qty: 3.00  Cust Item ID:
Required Date: 3/21/2011 Req'd Qty: 3.00  Customer:
Reference:


Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D135-751	Rev B


100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D135-751-101	CHG001							

Subst  B6 11-3-9

110	Pick Kit	0.00							
									
Packaging	Memo	0.00							
Packaging									

 12/13/10 B

120	QC4- 100% Inspect kits for completeness	0.00							
									
QC	Memo	0.00							
Quality Control									

Subst 

Work Order ID 67136

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Page 2

Item ID: D135-751-101

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube Extension

Start Date: 3/9/2011 Start Qty: 3.00

Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 3.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00	PP 67135 67130 66662			11/3/22	51	(30)	
Packaging	Memo Identify and pack for shipping as per PPPD135-751-101 Location: <u>31</u> PPP Rev: <u>31</u>	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/3/22
MK
11-0322

Picklist Print

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Page 1

Work Order ID: 67136

Parent Item: D135-751-101

Parent Item Name: Skidtube Extension

Start Date: 3/9/2011

Required Date: 3/21/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 06-06-21 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A

Purchased

No

110

Each

2,161.000

2

6

BOLT

Location

Loc Qty

Loc Code

ST350

2161

115300

25

116075

337

116704

114

116924

1200

117010

485

AN3C7A

Purchased

No

110

Each

142.0000

8

24

BOLT

Location

Loc Qty

Loc Code

ST351

142

113149

49

114382

10

116169

83

AN4C7A

Purchased

No

110

Each

444.0000

2

6

Bolt

Location

Loc Qty

Loc Code

ST356

444

109147

444

Picklist Print

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Page 2

Work Order ID: 67136



Parent Item: D135-751-101



Parent Item Name: Skidtube Extension

Start Date: 3/9/2011

Required Date: 3/21/2011

Start Qty: 3.00

Required Qty: 3.00

AN960G10L

NAS1149C0332

Purchased

No

110

Each

61.0000

10

30



washer



[Handwritten signature]

Location

Loc Qty

Loc Code

ST297

61

107534

59

108246

2

110

Each

19.0000

AN960C416L

NAS1149 C0432R
Aug

Purchased

No



WASHER



11/675 34

6

11/6900

11/3/10 (3)

Location

Loc Qty

Loc Code

ST346

19

112828

19

110

Each

0.0000

D3510-041

Manufactured

No



Skidtube Insert Assembly



3

64663

64/3/22 (3)

REFERENCE ONLY

5.0 PARTS LIST

Item	Qty -011	Qty -041	Qty -043	Qty -101	Part Number	Description
	X				D135-751-011	SKIDTUBE INSTALLATION
	1	X			D135-751-041	REPLACEMENT SKIDTUBE
			X		D135-751-043	WEARPLATE KIT
				X	D135-751-101	SKIDTUBE EXTENSION KIT
1		1			D3507-041	SKIDTUBE ASSEMBLY
2	4				**BRS8-96/48SZ-M8-W2	CLAMP
3	8				**LN9038-08032	SCREW
4		1			*D2965	CAP
5		1			*D2965-3	CAP
6		2			***AELS-1032-130	INSERT
7		2			***AELS-1032-225	INSERT
8		2			*AN3C5A	BOLT
9		2			*AN960C10L	WASHER
10		2			*AN526C1032-10	SCREW
20A		1	1		*D3508-1	WEARPLATE
20B		1	1		*D3558-1	GASKET
21A		1	1		*D3508-3	WEARPLATE
21B		1	1		*D3558-3	GASKET
22A		1	1		*D3508-5	WEARPLATE
22B		1	1		*D3558-5	GASKET
23A		1	1		*D3508-7	WEARPLATE
23B		1	1		*D3558-7	GASKET
24		38			*AELS-1032-130	INSERT
25	8	30	38		*AN3C4A	BOLT
26	8	30	38		*AN960C10L	WASHER
27	2		2		D3512-1	WEARPLATE
30		1			*AELS-1032-225	INSERT
31		1			*AN3C4A	BOLT
32		1			*AN960C10L	WASHER
40		4			*D3492-041	PLUG ASSEMBLY
41		4			***NAS1611-010	O-RING
42		2			*D3492-047	PLUG ASSEMBLY
43		2			***NAS1611-007	O-RING
44		4			*D3506-1	DOUBLER
45		8			*MS20601AD4W3	RIVET
46		2			*D3506-3	DOUBLER
47		4			*MS20601AD4W3	RIVET
48		4			*D3492-043	PLUG ASSEMBLY
49		4			***NAS1611-013	O-RING
50				11	D3510-041	INSERT ASSEMBLY
51				2	***AELS-1032-130	INSERT
52				6	***AELS-1032-225	INSERT
53				2	***ALS4-428-165	INSERT
54				2	AN4C7A	BOLT
55				2	AN960C416L	WASHER
56				2	AN3C4A	BOLT
57				8	AN3C7A	BOLT
58				10	AN960C10L	WASHER

* PART IS INCLUDED WITH D3507-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: C

Date: 07.09.20